



Material Safety Data Sheet

Copyright, 2008, 3M Company. All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: 3M(TM) Fastbond(TM) Contact Adhesive 30-NF, Neutral
MANUFACTURER: 3M
DIVISION: Industrial Adhesives and Tapes Division
ADDRESS: 3M Center
 St. Paul, MN 55144-1000

EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)

Issue Date: 09/15/2008
Supersedes Date: 05/16/2006

Document Group: 10-2980-0

Product Uses:

Specific Use: water based contact adhesive
Intended Use: Industrial use

SECTION 2: INGREDIENTS

<u>Ingredient</u>	<u>C.A.S. No.</u>	<u>% by Wt</u>
Water	7732-18-5	30 - 60
Polychloroprene	9010-98-4	25 - 50
Glycerol Esters of Rosin Acids	8050-31-5	5 - 10
Rosin, polymer with phenol	68083-03-4	3 - 7
Methyl Alcohol	67-56-1	1 - 5
Toluene	108-88-3	1 - 5
Zinc Oxide	1314-13-2	1 - 5
2,2'-Methylenebis[6-tert-Butyl-p-Cresol]	119-47-1	0.1 - 1
Rosin	8050-09-7	0.1 - 1
Potassium Hydroxide	1310-58-3	< 0.5

SECTION 3: HAZARDS IDENTIFICATION

3.1 EMERGENCY OVERVIEW

Odor, Color, Grade: White, slight odor of ammonia.

General Physical Form: Liquid

Immediate health, physical, and environmental hazards: May cause allergic skin reaction. May cause target organ

effects. Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

3.2 POTENTIAL HEALTH EFFECTS

Eye Contact:

Moderate Eye Irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Skin Contact:

Moderate Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness.

Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

May be absorbed through skin and cause target organ effects.

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Prolonged or repeated exposure may cause:

Respiratory Effects: Signs/symptoms may include cough, shortness of breath, chest tightness, wheezing, increased heart rate, bluish colored skin (cyanosis), sputum production, changes in lung function tests, and/or respiratory failure.

May be absorbed following inhalation and cause target organ effects.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May be absorbed following ingestion and cause target organ effects.

Target Organ Effects:

May cause blindness.

Prolonged or repeated exposure may cause:

Ocular Effects: Signs/symptoms may include blurred or significantly impaired vision.

Auditory Effects: Signs/symptoms may include hearing impairment, balance dysfunction and ringing in the ears.

Central Nervous System (CNS) Depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Olfactory Effects: Signs/symptoms may include decreased ability to detect odors and/or complete loss of smell.

Neurological Effects: Signs/symptoms may include personality changes, lack of coordination, sensory loss, tingling or numbness of the extremities, weakness, tremors, and/or changes in blood pressure and heart rate.

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

SECTION 4: FIRST AID MEASURES

4.1 FIRST AID PROCEDURES

The following first aid recommendations are based on an assumption that appropriate personal and industrial hygiene practices are followed.

Eye Contact: Flush eyes with large amounts of water. If signs/symptoms persist, get medical attention.

Skin Contact: Remove contaminated clothing and shoes. Immediately flush skin with large amounts of water. Get medical attention. Wash contaminated clothing and clean shoes before reuse.

Inhalation: Remove person to fresh air. If signs/symptoms develop, get medical attention.

If Swallowed: Do not induce vomiting unless instructed to do so by medical personnel. Give victim two glasses of water. Never give anything by mouth to an unconscious person. Get medical attention.

SECTION 5: FIRE FIGHTING MEASURES

5.1 FLAMMABLE PROPERTIES

Autoignition temperature	No Data Available
Flash Point	Not Applicable
Flammable Limits - LEL	Not Applicable
Flammable Limits - UEL	Not Applicable

5.2 EXTINGUISHING MEDIA

Use fire extinguishers with class B extinguishing agents (e.g., dry chemical, carbon dioxide).

5.3 PROTECTION OF FIRE FIGHTERS

Special Fire Fighting Procedures: Water may be used to blanket the fire. Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA).

Unusual Fire and Explosion Hazards: No unusual fire or explosion hazards are anticipated.

Note: See STABILITY AND REACTIVITY (SECTION 10) for hazardous combustion and thermal decomposition information.

SECTION 6: ACCIDENTAL RELEASE MEASURES

Accidental Release Measures: Observe precautions from other sections. Call 3M- HELPS line (1-800-364-3577) for more information on handling and managing the spill. Evacuate unprotected and untrained personnel from hazard area. The spill should be cleaned up by qualified personnel. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode. Contain spill. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Collect as much of the spilled material as possible. Clean up residue with detergent and water. Collect the resulting residue

containing solution. Place in a closed container approved for transportation by appropriate authorities. Cover, but do not seal for 48 hours. Dispose of collected material as soon as possible.

In the event of a release of this material, the user should determine if the release qualifies as reportable according to local, state, and federal regulations.

SECTION 7: HANDLING AND STORAGE

7.1 HANDLING

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water. Contents may be under pressure, open carefully. Avoid breathing of vapors, mists or spray. Avoid eye contact with vapors, mists, or spray. Keep out of the reach of children.

7.2 STORAGE

Store away from acids. Store away from heat. Store out of direct sunlight. Keep container in well-ventilated area. Keep container tightly closed.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 ENGINEERING CONTROLS

Use with appropriate local exhaust ventilation. Provide appropriate local exhaust ventilation on open containers. Use with functioning spray booth or local exhaust. If exhaust ventilation is not available, use appropriate respiratory protection. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below Occupational Exposure Limits and/or control mist, vapor, or spray. If ventilation is not adequate, use respiratory protection equipment.

8.2 PERSONAL PROTECTIVE EQUIPMENT (PPE)

8.2.1 Eye/Face Protection

Avoid eye contact with vapors, mists, or spray.

The following eye protection(s) are recommended: Safety Glasses with side shields, Indirect Vented Goggles.

8.2.2 Skin Protection

Avoid skin contact.

Select and use gloves and/or protective clothing to prevent skin contact based on the results of an exposure assessment. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible materials.

Gloves made from the following material(s) are recommended: Nitrile Rubber, Polyethylene/Ethylene Vinyl Alcohol.

8.2.3 Respiratory Protection

Under normal use conditions, airborne exposures are not expected to be significant enough to require respiratory protection. Avoid breathing of vapors, mists or spray.

Select one of the following NIOSH approved respirators based on airborne concentration of contaminants and in accordance with OSHA regulations: Half facepiece or fullface air-purifying respirator with organic vapor cartridges. Consult the current 3M Respiratory Selection Guide for additional information or call 1-800-243-4630 for 3M technical assistance.

8.2.4 Prevention of Swallowing

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water.

8.3 EXPOSURE GUIDELINES

<u>Ingredient</u>	<u>Authority</u>	<u>Type</u>	<u>Limit</u>	<u>Additional Information</u>
-------------------	------------------	-------------	--------------	-------------------------------

Methyl Alcohol	ACGIH	TWA	200 ppm	Skin Notation*
Methyl Alcohol	ACGIH	STEL	250 ppm	Skin Notation*
Methyl Alcohol	OSHA	TWA	200 ppm	Skin Notation*; Table Z-1A
Methyl Alcohol	OSHA	STEL	250 ppm	Skin Notation*; Table Z-1A
Potassium Hydroxide	ACGIH	CEIL	2 mg/m3	
Potassium Hydroxide	OSHA	CEIL	2 mg/m3	Table Z-1A
Toluene	ACGIH	TWA	20 ppm	Table A4
Toluene	CMRG	STEL	75 ppm	Skin Notation*
Toluene	OSHA	TWA, Vacated	100 ppm	
Toluene	OSHA	STEL, Vacated	150 ppm	
Toluene	OSHA	TWA	200 ppm	Table Z-2
Toluene	OSHA	CEIL	300 ppm	Table Z-2
Zinc Oxide	ACGIH	TWA, respirable	2 mg/m3	
Zinc Oxide	ACGIH	STEL	10 mg/m3	
Zinc Oxide	OSHA	TWA, as fume	5 mg/m3	Table Z-1
Zinc Oxide	OSHA	TWA, respirable	5 mg/m3	Table Z-1
Zinc Oxide	OSHA	STEL, Vacated, as fume	10 mg/m3	
Zinc Oxide	OSHA	TWA, Vacated, as dust	10 mg/m3	
Zinc Oxide	OSHA	TWA, as total dust	15 mg/m3	Table Z-1

* Substance(s) refer to the potential contribution to the overall exposure by the cutaneous route including mucous membrane and eye, either by airborne or, more particularly, by direct contact with the substance. Vehicles can alter skin absorption.

VAC Vacated PEL: Vacated Permissible Exposure Limits [PEL] are enforced as the OSHA PEL in some states. Check with your local regulatory agency.

SOURCE OF EXPOSURE LIMIT DATA:

- ACGIH: American Conference of Governmental Industrial Hygienists
- CMRG: Chemical Manufacturer Recommended Guideline
- OSHA: Occupational Safety and Health Administration
- AIHA: American Industrial Hygiene Association Workplace Environmental Exposure Level (WEEL)

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Odor, Color, Grade:	White, slight odor of ammonia.
General Physical Form:	Liquid
Autoignition temperature:	No Data Available
Flash Point:	Not Applicable
Flammable Limits - LEL:	Not Applicable
Flammable Limits - UEL:	Not Applicable
Boiling point:	>=64 °C
Density:	1.1 g/ml
Vapor Density:	1.1 [Ref Std: AIR=1]
Vapor Pressure:	<=38 mmHg [@ 68 °F]
Specific Gravity:	1.1 [Ref Std: WATER=1]
pH:	10 - 11
Melting point:	Not Applicable
Solubility in Water:	Complete
Evaporation rate:	1.0 [Ref Std: ETHER=1]
Hazardous Air Pollutants:	0.09 lb HAPS/lb solids

Volatile Organic Compounds	37 g/l [Test Method: calculated SCAQMD rule 443.1]
Percent volatile	45 - 55 % weight
VOC Less H2O & Exempt Solvents	77 g/l [Test Method: calculated SCAQMD rule 443.1]
Viscosity	200 - 750 centipoise [@ 73.4 °F]

SECTION 10: STABILITY AND REACTIVITY

Stability: Stable.

Materials and Conditions to Avoid: Strong acids

Hazardous Polymerization: Hazardous polymerization will not occur.

Hazardous Decomposition or By-Products

<u>Substance</u>	<u>Condition</u>
Formaldehyde	During Combustion
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion

SECTION 11: TOXICOLOGICAL INFORMATION

Please contact the address listed on the first page of the MSDS for Toxicological Information on this material and/or its components.

SECTION 12: ECOLOGICAL INFORMATION

ECOTOXICOLOGICAL INFORMATION

Not determined.

CHEMICAL FATE INFORMATION

Not determined.

SECTION 13: DISPOSAL CONSIDERATIONS

Waste Disposal Method: Incinerate in an industrial or commercial facility in the presence of a combustible material. Combustion products will include HCl. Facility must be capable of handling halogenated materials.
As a disposal alternative, dispose of waste product in a facility permitted to accept chemical waste.

EPA Hazardous Waste Number (RCRA): Not regulated

Since regulations vary, consult applicable regulations or authorities before disposal.

SECTION 14: TRANSPORT INFORMATION

ID Number(s):

62-4274-6530-7, 62-4274-6535-6, 62-4274-7530-6, 62-4274-7535-5, 62-4274-8530-5, 62-4274-8535-4, 62-4274-9530-4, 62-4274-9538-7, 62-4274-9932-2

Please contact the emergency numbers listed on the first page of the MSDS for Transportation Information for this material.

SECTION 15: REGULATORY INFORMATION

US FEDERAL REGULATIONS

Contact 3M for more information.

311/312 Hazard Categories:

Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - Yes

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

<u>Ingredient</u>	<u>C.A.S. No</u>	<u>% by Wt</u>
Toluene	108-88-3	1 - 5
Methyl Alcohol	67-56-1	1 - 5
Zinc Oxide-ZINC COMPOUNDS	1314-13-2	1 - 5

STATE REGULATIONS

Contact 3M for more information.

CALIFORNIA PROPOSITION 65

<u>Ingredient</u>	<u>C.A.S. No.</u>	<u>Classification</u>
Toluene	108-88-3	*Developmental Toxin

* WARNING: contains a chemical or chemicals which can cause birth defects or other reproductive harm.

CHEMICAL INVENTORIES

The components of this product are in compliance with the chemical notification requirements of TSCA.

All applicable chemical ingredients in this material are listed on the European Inventory of Existing Chemical Substances (EINECS), or are exempt polymers whose monomers are listed on EINECS.

Contact 3M for more information.

INTERNATIONAL REGULATIONS

Contact 3M for more information.

WHMIS: Hazardous

This MSDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: OTHER INFORMATION

NFPA Hazard Classification

Health: 2 Flammability: 0 Reactivity: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Revision Changes:

Section 1: Product name was modified.

Section 1: Product use information was modified.

Section 1: Division name was modified.

Copyright was modified.

Section 3: Potential effects from skin contact information was modified.

Section 3: Potential effects from inhalation information was modified.

Section 3: Potential effects from ingestion information was modified.

Section 5: Extinguishing media information was modified.

Section 5: Fire fighting procedures information was modified.

Section 6: Release measures information was modified.

Section 7: Storage information was modified.

Section 8: Engineering controls information was modified.

Section 8: Respiratory protection information was modified.

Section 10: Hazardous decomposition or by-products table was modified.

Section 8: Skin protection - recommended gloves information was modified.

Section 4: First aid for ingestion (swallowing) - decontamination - was modified.

Section 4: First aid for ingestion (swallowing) - medical assistance - was modified.

Section 3: Other health effects information was modified.

Page Heading: Product name was modified.

Section 9: Vapor density value was modified.

Section 9: Vapor pressure value was modified.

Section 9: Boiling point information was modified.

Sections 3 and 9: Odor, color, grade information was modified.

Section 9: Property description for optional properties was modified.

Section 9: Specific gravity information was modified.

Section 9: pH information was modified.

Section 9: Melting point information was modified.

Section 8: Respiratory protection - recommended respirators information was added.

Section 8: Respiratory protection - recommended respirators was added.

Section 9: Solubility in water text was added.

Section 8: Respiratory protection - recommended respirators guide was added.

Section 8: Respiratory protection - recommended respirators punctuation was added.

Section 14: ID Number Heading Template 1 was added.

Section 14: ID Number(s) Template 1 was added.

Section 2: Ingredient table was added.

Section 15: EPCRA 313 information was added.

Section 15: EPCRA 313 text was added.

Section 8: Exposure guidelines ingredient information was added.

Section 8: Exposure guidelines legend was added.

Section 8: Exposure guideline note was added.

Section 8: Exposure guidelines data source legend was added.

Section 15: California proposition 65 ingredient information was added.

Section 15: California proposition 65 heading was added.

DISCLAIMER: The information in this Material Safety Data Sheet (MSDS) is believed to be correct as of the date issued. 3M MAKES NO WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR COURSE OF PERFORMANCE OR USAGE OF TRADE. User is responsible for determining whether the 3M product is fit for a particular purpose and suitable for user's method of use or application. Given the variety of factors that can affect the use and application of a 3M product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluate the 3M product to determine whether it is fit for a particular purpose and suitable for user's method of use or application.

3M provides information in electronic form as a service to its customers. Due to the remote possibility that electronic transfer may have resulted in errors, omissions or alterations in this information, 3M makes no representations as to its completeness or accuracy. In addition, information obtained from a database may not be as current as the information in the MSDS available directly from 3M.

3M MSDSs are available at www.3M.com